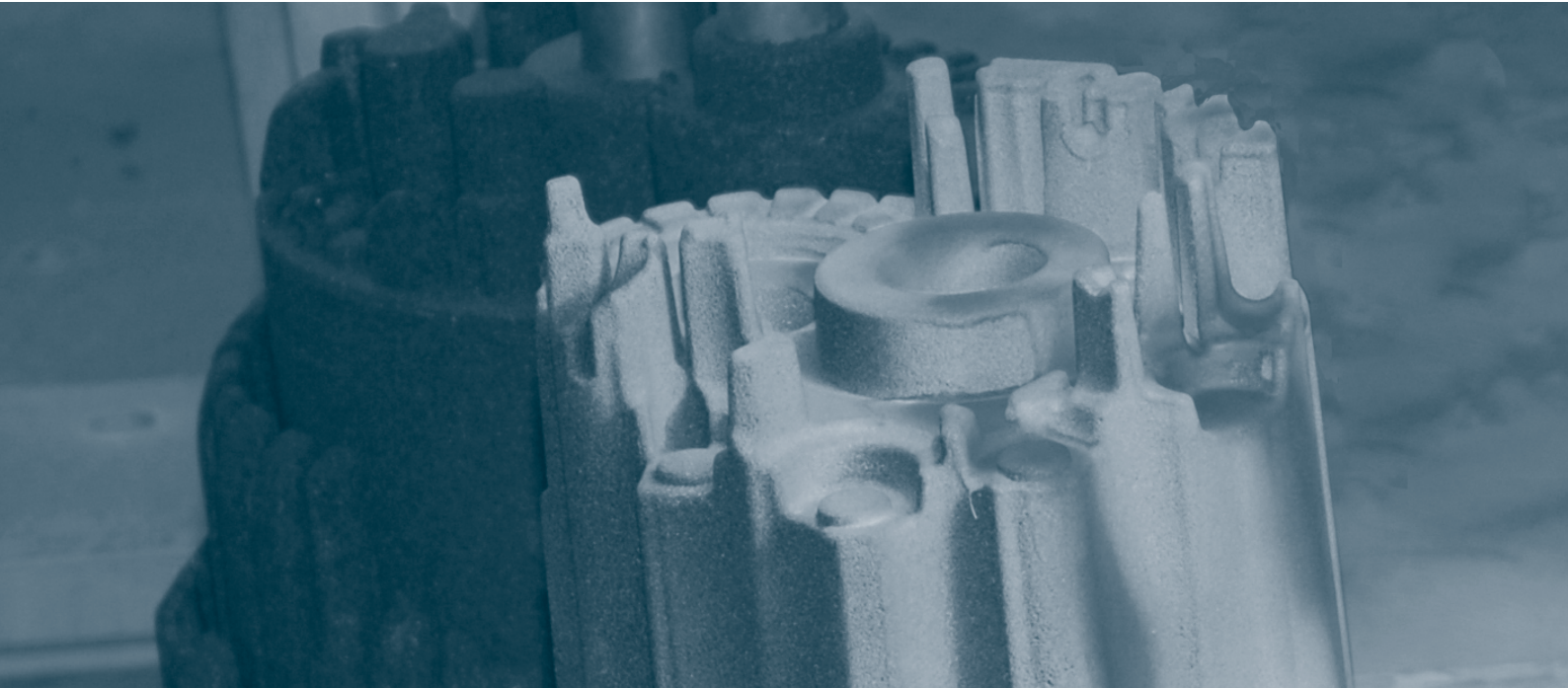




Your project deserves it.



WIWA COATING UNITS FOR FOUNDRY BLACK WASH



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WIWA COATING UNITS FOR FOUNDRY BLACK WASH



WIWA PROFESSIONAL CLASSIC

Foundry washes create a sealed surface between the sand and metal necessary to allow the release of the piece from the form after casting. Black wash is applied through spraying in the fluid state using a WIWA Low Pressure Pump 10:1.

Either Styrofoam or sand models can be coated. The coating serves to eliminate the rough finish of the form and core to produce smooth casting surfaces. Through the application of the wash using WIWA Airless technology (airless spraying), significantly less overspray is produced as compared to air-assisted systems. WIWA equipment technology for spraying black wash with various solids content.

For styrofoam as well as sand models

For good removability of the casting from the mold material

Significantly less overspray due to application with WIWA airless technology



Low Pressure Pump

| Technical data | Low Pressure Pump | PROFESSIONAL CLASSIC 28023 |
|-------------------------------------|-------------------|----------------------------|
| Output per cycle (cm ³) | 72 | 153 |
| Pressure Ratio | 10:1 | 23:1 |
| Max. air inlet pressure (bar/psi) | 8/116 | 8/116 |
| Max. operating pressure (bar/psi) | 80/1160 | 185/2683 |
| Max. Output at free flow (l/min) | 10 | 28 |
| Order No. | 0665329 | 0656355* |

* The agitator order number 0660874 is also required.



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